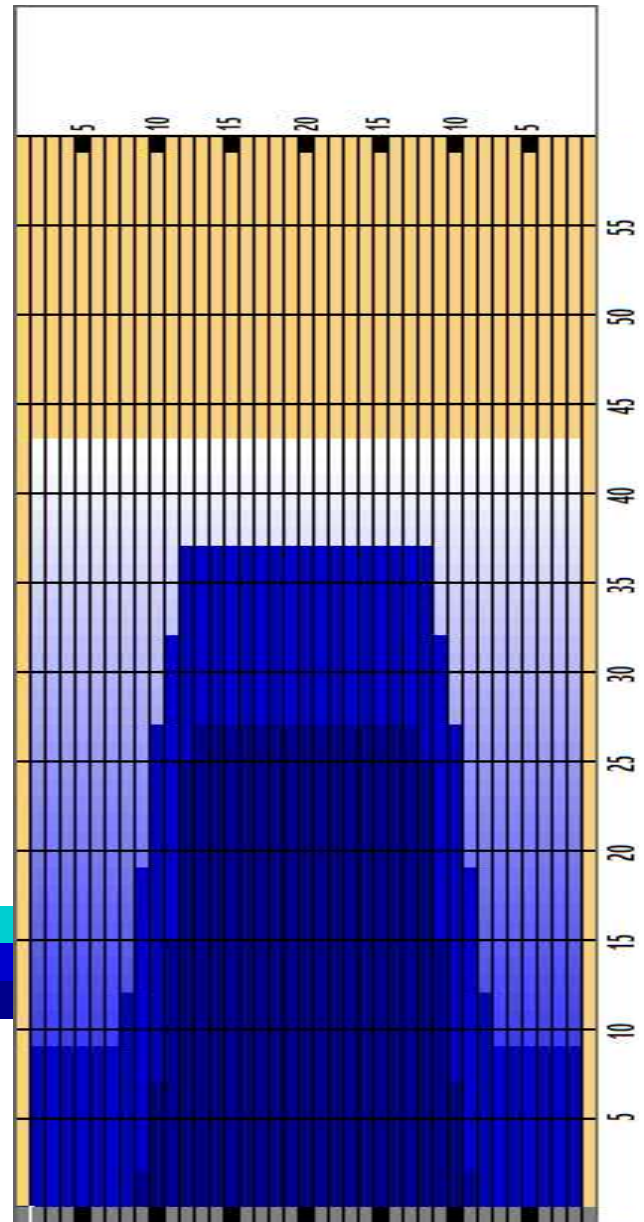


Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	12.1 mL	Reverse Oil Total	13.3 mL	Volume Oil Total	25.4 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	A	37	0.0	0.0	0.0	1850
2	9L	9R	1	18	A	23	0.0	2.5	2.5	1150
3	10L	10R	2	18	A	42	2.5	7.6	5.1	2100
4	11L	11R	3	18	A	57	7.6	15.2	7.6	2850
5	12L	12R	4	18	A	68	15.2	25.4	10.2	3400
6	13L	13R	1	18	A	15	25.4	27.9	2.5	750
7	2L	2R	0	18	A	0	27.9	38.0	10.1	0
8	2L	2R	0	22	A	0	38.0	43.0	5.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	37.0	-6.0	0
2	12L	12R	2	18	A	34	37.0	31.9	-5.1	1700
3	11L	11R	2	18	A	38	31.9	26.8	-5.1	1900
4	10L	10R	3	18	A	63	26.8	19.2	-7.6	3150
5	9L	9R	3	18	A	69	19.2	11.6	-7.6	3450
6	8L	8R	1	18	A	25	11.6	9.1	-2.5	1250
7	2L	2R	1	18	A	37	9.1	6.6	-2.5	1850
8	2L	2R	0	18	A	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	12	1.94	1	1	1.94	12

